Correspondence between ISO 9001:2015 and SQMAS (Supplier Quality Management Audit Scheme)

ISO 9001:2015		SQMAS:2014	
Clause Title	**Clause number**	**Standard Heading**	**Clause Number**
Introduction	0.1 – 0.4	Introduction	1.0
Scope	1	Scope	N/A
Normative references	2	Normative references	N/A
Terms and definitions	3	Terms and definitions	Appendix
Context of the organisation (Title only)	4	-	
Understanding the organisation and its context	4.1	Quality review	2.4.1
Understanding the needs and expectations of interested parties	4.2	Quality review	2.4.1
Determining the scope of the QMS	4.3	Quality review	2.4.1
Quality Management System and its processes	4.4	-	
	4.4.1	Quality Review	2.4.1
		Risk register	2.4.2
		Process Identification	2.5
		Monitoring checks	2.9.1
	4.4.2	Documented information	2.2
		Process identification	2.5
Leadership (Title only)	5.0	-	
Leadership and Commitment	5.1	-	

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General	5.1.1	Management commitment	2.1
		Quality review	2.4.1
Customer Focus	5.1.2	Quality review	2.4.1
		Risk Register	2.4.2
		Performance indicators and reporting	2.8
		Management review	2.11
Policy	5.2	-	
Establishing the Quality Policy	5.2.1	Quality Policy	2.3
Communicating the quality policy	5.2.2	Documentation requirements	2.2
		Quality Policy	2.3
Organizational roles, responsibilities and authorities	5.3	Management Commitment	2.1
		Quality Review	2.4.1
		Monitoring checks	2.9.1
Planning (Title only)	6	-	
Action to address risks and opportunities	6.1	-	
No Title	6.1.1	Risk Register	2.4.2
No Title	6.1.2	Risk Register	2.4.2
		Business Quality objectives	2.6
		Monitoring checks	2.9.1
Quality objectives and planning to achieve them	6.2	-	
No Title	6.2.1	Business Quality objectives	2.6
No Title	6.2.2	Business Quality objectives	2.6

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Planning of changes	6.3	Monitoring checks	2.9.1
		Non-conformities, Corrective and Preventive action	2.10
		Management review	2.11
Support (Title only)	7	-	
Resources (Title only)	7.1	-	
General	7.1.1	Management Commitment	2.4.1
		Quality Review	2.4.1
		Management review	2.11
People	7.1.2	Management commitment	2.1
		Quality Review	2.4.1
		Monitoring checks	2.9.1
Infrastructure	7.1.3	Quality Review	2.4.1
Environment for the operation of processes	7.1.4	Quality Review	2.4.1
			2.9.1
Monitoring and measuring resources (Title only)	7.1.5	-	
General	7.1.5.1	Quality Review	2.4.1
		Monitoring checks	2.9.1
Measurement traceability	7.1.5.2	Quality Review	2.4.1
		Monitoring checks	2.9.1
Organisational knowledge	7.1.6	Quality Review	2.4.1
		Management review	2.11

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Competence	7.2	Management Commitment	2.1
		Quality Review	2.4.1
		Management review	2.11
Awareness	7.3	Management Commitment	2.1
Communication	7.4	Management Commitment	2.4.1
		Quality Review	2.4.1
		Monitoring checks	2.9.1
Documented information (Title only)	7.5	-	
General	7.5.1	Documentation requirements	2.2
Creating and updating	7.5.2	Quality Review	2.4.1
		Monitoring checks	2.9.1
Control of documented information (Title only)	7.5.3	-	
No title	7.5.3.1	Quality Review	2.4.1
		Monitoring checks	2.9.1
No title	7.5.3.2	Quality review	2.4.1
		Monitoring checks	2.9.1
Operation (Title only)	8	-	
Operational planning and control	8.1	Quality Review	2.4.1
		Process identification	2.5
		Monitoring checks	2.9.1
Requirements for products and services (Title only)	8.2	-	
Customer communication	8.2.1	Quality Review	2.4.1

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		Performance indicators and reporting	2.8
		Performance indicators and reporting	2.8
		Monitoring checks	2.9.1
Determining the requirements for products and services	8.2.2	Quality Review	2.4.1
		Process identification	2.5
		Monitoring checks	2.9.1
Review of the requirements for products and services (Title only)	8.2.3	-	
No Title	8.2.3.1	Quality Review	2.4.1
		Process Identification	2.5
No Title	8.2.3.2	Quality Review	2.4.1
		Process Identification	2.5
Changes to requirements for products and services	8.2.4	Process identification	2.5
Design and development of products and services (Title only)	8.3	-	
General	8.3.1	Quality Review	2.4.1
		Process Identification	2.5
Design and development planning	8.3.2	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Design and development inputs	8.3.3	Quality Review	2.4.1
		Process Identification	2.5

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		Monitoring checks	2.9.1
Design and development controls	8.3.4	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Design and development outputs	8.3.5	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Design and development changes	8.3.6	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Control of externally provided processes, products and services (Title only)	8.4	-	
General	8.4.1	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Type and extent of control	8.4.2	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Information for external providers	8.4.3	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Production and service provision (Title only)	8.5	-	

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Control of production and service provision	8.5.1	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Identification and traceability	8.5.2	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Property belonging to customers or external providers	8.5.3	Quality review	2.4.1
		Process Identification	2.5
Preservation	8.5.4	Quality review	2.4.1
		Process Identification	2.5
Post-delivery activities	8.5.5	Quality review	2.4.1
		Process Identification	2.5
Control of changes	8.5.6	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Release of products and services	8.6	Quality Review	2.4.1
		Process Identification	2.5
		Monitoring checks	2.9.1
Control of nonconforming outputs (Title only)	8.7	-	
No title	8.7.1	Quality Review	2.4.1
		Monitoring checks	2.9.1
		Non conformities, corrective and preventive action	2.10

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No title	8.7.2	Monitoring checks Non conformities, corrective and Preventative Actions	2.9.1 2.10
Performance evaluation (Title only)	9	-	
Monitoring, measurement, analysis and evaluation (Title only)	9.1	-	
General	9.1.1	Quality Review	2.4.1
		Performance indicators and reporting	2.8
		Monitoring checks	2.9.1
		Internal Audit	2.9.2
		Management review	2.11
Customer satisfaction	9.1.2	Quality Review	2.4.1
		Performance indicators and reporting	2.8
		Monitoring checks	2.9.1
		Internal Audit	2.9.2
		Management review	2.11
Analysis and evaluation	9.1.3	Performance indicators and reporting	2.8
		Management review	2.11
Internal audit (Title only)	9.2	-	
No title	9.2.1	Internal audits	2.9.2
No title	9.2.2	Internal audits	2.9.2
		Non conformities, Corrective and Preventative Actions	2.10
Management review (Title only)	9.3	-	
General	9.3.1	Management review	2.11

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Management review inputs	9.3.2	Management review	2.11
Management review outputs	9.3.3	Management review	2.11
Improvement (Title only)	10	-	
General	10.1	Quality Review	2.4.1
		Business Quality objectives	2.6
		Monitoring checks	2.9.1
Nonconformity and corrective action (Title only)	10.2	-	
No title	10.2.1	Monitoring checks	2.9
		Non conformities, Corrective and Preventative Actions	2.10
No title	10.2.2	Monitoring checks	2.9
Continual improvement	10.3	Quality Policy	2.3
		Business Quality objectives	2.6
		Performance indicators and reporting	2.8
		Management review	2.11